HD3 Brush Mowers
(standard flow 15-25 gpm)

Operation and Maintenance Manual
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ABOUT THIS OWNER’S MANUAL

This manual contains information about the usage and maintenance required for the equipment. This document must be available for review by the operator before using the attachment to ensure proper safety, maintenance, and usage.

HAZARD NOTICES

The following hazard notices are used in this document:

**NOTE:** Notes are used to indicate important information. This information may be repeated in other areas of the manual.

**CAUTION:** Cautions are used to indicate a potentially hazardous situation, which, if not avoided, may result in damage to the equipment or other property.

**WARNING:** Warnings are used to indicate a potentially hazardous situation, which, if not avoided, could result in serious injury or death.

**DANGER:** Danger is used to indicate a potentially hazardous situation, which, if not avoided, will result in serious injury or death.

TERMINOLOGY

**Carrier Machine:** The brush mower can be attached to many different pieces of equipment; therefore, the term “carrier machine” will be used. A carrier machine is any equipment, tractor, or skid steer providing power to the attachment.

SAFETY

SAFETY NOTICES

Before operating or conducting maintenance on this equipment, it is important to wear proper protection. Recommended minimum safety equipment when operating and maintaining this equipment includes earplugs, eye protection, and a hard hat. A heavy-duty Lexan door or cab is also recommended.

**NOTE:** Additional safety equipment may be required depending on the operating environment and worksite conditions.

Only qualified and trained personnel should operate, maintain, and service this attachment. Skid Pro recommends that you inspect this equipment regularly for leaks, cracks, or other conditions that may impair proper usage of the equipment. Verify that all repairs have been completed and inspected prior to using the attachment under load.

It is the responsibility of the user to follow all local, state, and federal safety regulations. Improper use of this equipment may result in personal injury, property damage, and/or damage to the equipment.

**NOTE:** Fasten the lift limiter safety chain to your machine with very little slack. See Safety Chain Placement section.

**DANGER:** DO NOT RAISE THE BACK OF THE MOWER MORE THAN 12” OFF THE GROUND WHILE OPERATING THE ATTACHMENT. RAISING THE MOWER DURING OPERATION MAY RESULT IN SERIOUS INJURY OR DEATH.

MODIFICATIONS TO EQUIPMENT

Any modifications made to this equipment may void any warranty and relieve the manufacturer of liability of any resulting injury or damage.
ABOUT THE BRUSH MOWER ATTACHMENT

The brush mower attachment is intended for use as a brush cutting and clearing tool. The primary use of the brush mower attachment includes land clearing, landscaping, and grounds maintenance. Use of this equipment in any other manner is contrary to the intended use of the attachment.

ATTACHING THE BRUSH MOWER TO THE CARRIER MACHINE

NOTE: Before attempting to attach the brush mower to the carrier machine, verify that all hydraulic couplings are compatible.

WARNING: Improper attachment to the carrier machine may cause personal injury.

CAUTION: All hydraulic connections must be clean and free of debris before making any connection.

1. Place the brush mower attachment on a level surface.
2. Position and align the carrier machine to the rear of the attachment, within proximity of the front of carrier machine.
3. Insert and connect the carrier machine into the attachment.
4. Connect the hydraulic lines from the attachment to the carrier machine.
5. Close latches (or other locking mechanisms) to secure the attachment to the carrier machine.
6. Using the carrier machine, raise the attachment and move the attachment to ensure hydraulic lines are clear of air and operate properly.

CAUTION: Hydraulics should operate in an even and smooth manner. Hydraulic movement that is not even and smooth may indicate that air is in the hydraulic lines.

7. Lower the attachment to ground level.
8. Inspect that the attachment is mounted properly and securely. If the attachment does not meet this requirement, follow the instructions to remove the brush mower and re-attach using the instructions above.

REMOVING THE BRUSH MOWER FROM THE CARRIER MACHINE

WARNING: Improper disconnection may result personal injury or damage to the attachment and carrier machine.

CAUTION: All hydraulic connections must be clean and free of debris before disconnection.

1. Using the carrier machine, lower the attachment to the ground.
2. To prevent contamination, remove any dirt and debris from the couplings. Disconnect the hydraulic connection between the attachment and the carrier machine.

NOTE: Hydraulic connections must be disconnected before disengaging latches to prevent damage to the carrier machine or the attachment.

3. Disengage the carrier machine latches (or other locking mechanisms) from the attachment.
4. Move the carrier machine from the attachment.
BRUSH MOWER OPERATION

- Operate this attachment with a carrier machine and protective door.
- Wear proper safety equipment as required by working conditions and local, state, and federal laws.
- Never operate the brush mower within 200 feet of people, animals, or damageable property. Clear the area of objects that could become projectiles, such as rocks, bottles, and construction debris.
- Never operate the brush mower with the back more than 12” off the ground or where your view is obstructed.
- Never operate the brush mower with any guards removed, including the motor cover.
- Never operate the brush mower without the safety chain securely fastened to your carrier machine. See the Safety Chain Placement section.
- Disengage the brush mower and shut off the engine before leaving the cab of your machine.
- Do not place hands or feet near the brush mower while the machine is running.

DANGER: Keep all body parts away from the brush mower when in use.

<table>
<thead>
<tr>
<th>Eye and Ear Protection:</th>
<th>To help ensure your safety as a designated operator wear eye and ear protection.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Safety Helmet:</td>
<td>To help ensure your safety as a designated operator wear a safety helmet.</td>
</tr>
</tbody>
</table>
EQUIPMENT INSPECTION SCHEDULE

We recommend that you inspect the equipment for damage and wear before every use. Use the following list as a guideline during equipment inspection.

**WARNING:** Do not use hands to check for hydraulic leaks. Keep body parts away from leaking hydraulic lines and couplings that are under pressure.

**NOTE:** Shut off the carrier machine and disengage the brush mower before performing any maintenance.

DAILY INSPECTION

Inspect the brush mower by performing a walk around daily before and after use. Use the following inspection checklist as a guideline.

- After the brush mower has been attached, check that all latches or locks are closed.
- Check that all hydraulic fittings are tight and free of leaks.
- Check sight glass on direct drive to ensure presence of oil. If needed, add 80/90 weight gear oil. If oil is not present or very low, check drive train for leaks.
- Check that all hydraulic lines are free of leaks, holes, or cracks. Replace as required.
- Check all hardware connections to the carrier machine for damage or fatigue such as cracks or other structural flaws.
- Inspect the safety chain for damage.
- Inspect blades and bolts for wear or damage.
- Inspect all drive train bolts (motor, mount, housing and blade) for loosening. Tighten as needed.
- Check for wire or debris under the deck, remove any present.
- Clean debris from the motor area.
- Check that all guards and safety equipment are in good condition.

WEEKLY INSPECTION

- Check blade bolts for correct torque (500 foot/pounds).
- Check all bolts for tightness.
- Inspect the deck for cracks, bends, or damage.
- Inspect discharge chains and replace any missing or broken chains.

MONTHLY INSPECTION

- Inspect the entire drive system, including motor and bearing housing.
- Inspect the blades for cracks, bends, or excessive wear.
- Check skid plates for wear.
- Inspect the bolts on the motor. Tighten if required.
- Check that all bolts are tight.
INSPECTION CHECKLIST

☐ Are all safety notices and warning stickers in proper locations and visible?
☐ Are all safety guards properly installed and in good condition?
☐ Are there any visible hydraulic leaks?
☐ Is there oil visible in sight glass?
☐ Is there any wire or vines wound under the deck?
☐ Are any cracks visible in brush mower structure?
☐ Are the blades worn, bent, or broken?
☐ Are all bolts tightened?
☐ Has all debris been removed from the motor area?
☐ Has the carrier machine been properly inspected for hydraulic leaks and proper tire inflation?
☐ Has the carrier machine been properly maintained?

SAFETY CHAIN PLACEMENT
DETAILED PARTS DIAGRAM
<table>
<thead>
<tr>
<th>No.</th>
<th>Description</th>
<th>Size</th>
<th>Part #</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Motor cover for 60&quot; Brush Mower</td>
<td>.125 x 16.3 x 37.25 x 14.7</td>
<td>24-0100</td>
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<td>Motor cover for 72&quot; Brush Mower</td>
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<td>Motor for 60&quot; Brush Mower</td>
<td>&gt;19 GPM 6.2</td>
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<td>&lt;20 GPM 9.8</td>
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<td>3</td>
<td>Motor Plate for Brush Mower</td>
<td>.5 x 6.5&quot;</td>
<td>24-0102</td>
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<td>4</td>
<td>Top Nut for Brush Mower Axle Assembly</td>
<td>2-5/8&quot;-16</td>
<td>BWP M-684</td>
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<td>5</td>
<td>Lock star for Brush Mower Axle Assembly</td>
<td>.055&quot; T x 4.25&quot; Dia.</td>
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<td>6</td>
<td>Lock Ring for Brush Mower Axle Assembly</td>
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<td>7</td>
<td>Bottom Nut for Brush Mower Axle Assembly</td>
<td>2-5/8&quot;-16</td>
<td>BWP M-682</td>
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<tr>
<td>8</td>
<td>Top Bearing for Brush Mower Axle Assembly</td>
<td>2.625&quot; x 1.5&quot; W</td>
<td>HM 212049</td>
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<td>9</td>
<td>Top Race for Brush Mower Housing Assembly</td>
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<td>10</td>
<td>Housing for Brush Mower</td>
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<td>1/2-13 x 2-1/2&quot; Grade 8 HHCS w/ Stover Nut</td>
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<td>3/8-16 x 1&quot; flange bolt</td>
<td>3/8-16 x 1&quot;</td>
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<td>3/8&quot; Flange Self Tap Bolt</td>
<td>3/8-16 x 1&quot;</td>
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<td>14</td>
<td>Access Cover for Blade Bolts</td>
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<td>Chain Bar for 60&quot; Brush Mower</td>
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<td>Chain Bar for 72&quot; Brush Mower</td>
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<td>19</td>
<td>Seal for Bottom of Brush Mower Housing</td>
<td>4.875&quot; OD x4&quot; ID x .627&quot;</td>
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<td>20</td>
<td>Bottom Wire Guard for Brush Mower (2 pc)</td>
<td>.5 x 13.25 x13.75</td>
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<td>21</td>
<td>Bottom Wire Guard for Brush Mower (2 pc)</td>
<td>.5 x13.25 x11.125</td>
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<td>22</td>
<td>Axle for Brush Mower</td>
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<td>23</td>
<td>1-1/8&quot;-12 Stover Nut for Blade Bolt</td>
<td>1-1/8&quot;-12</td>
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<td>24</td>
<td>Blade Carrier for 60&quot; Brush Mower</td>
<td>1/2&quot; T x 18&quot; W x31&quot; L</td>
<td>24-0111</td>
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<td>Blade Carrier for 72&quot; Brush Mower</td>
<td>1/2&quot; T x 18.5&quot; W x45&quot; L</td>
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<td>26</td>
<td>Blade for Brush Mower (Flat)</td>
<td>4&quot; W x 19&quot; L</td>
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<td>27</td>
<td>1/2-13 x 2-1/2&quot; Grade 8 HHCS Full Thread w/Stover Nut</td>
<td>1/2&quot; Dia x 2-1/2&quot; L</td>
<td>SOC250BTA8Y</td>
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<td>28</td>
<td>Blade Bolt for Brush Mower Blades</td>
<td>1-1/8&quot; Dia x # &quot; L</td>
<td>BB10</td>
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<td>29</td>
<td>4 Chain Links for Guard on Front of 60&quot; Brush Mower</td>
<td>5/16&quot;</td>
<td>BC Guard Chain</td>
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<td>30</td>
<td>4 Chain Links for Guard on Front of 72&quot; Brush Mower</td>
<td>5/16&quot;</td>
<td>BC Guard Chain</td>
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<td>31</td>
<td>Male Flat Face Quick Connect Coupler</td>
<td># 12 O-ring</td>
<td>FEM 501-12FO</td>
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<td>32</td>
<td>Female Flat Face Quick Connect Coupler</td>
<td># 12 O-ring</td>
<td>FEM 502-12FONL</td>
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<td>33</td>
<td>BC Machine Hose Assembly 2-10671-12-12 fittings &amp; 721TC-12 Hose</td>
<td>3/4&quot; Dia x 108&quot; L</td>
<td>BC Machine Hose</td>
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<td>34</td>
<td>Site Glass - Gear Oil Level in Brush Mower Housing</td>
<td>3/4&quot; thread</td>
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<td>35</td>
<td>3/8&quot; 90 Degree Street Elbow for Brush Mower Housing</td>
<td>3/8&quot; Male to 3/8&quot; Female</td>
<td>62148796</td>
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</tbody>
</table>
## WARNING DECALS

### Warning Decal 1

![Read Owners Manual Before Operating](image)

### Warning Decal 2

![High Pressure Fluid Hazard](image)

### Warning Decal 3

![Warning](image)

### Warning Decal 4

![Do Not Operate Without Safety Chain in Place](image)

### Warning Decal 5

![Danger](image)

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### Table of Parts

<table>
<thead>
<tr>
<th>Part Description</th>
<th>Specification</th>
<th>Code</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/8&quot; to 1/4&quot; Reducing Bushing</td>
<td>3/8&quot; Male to 1/4&quot; Female</td>
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<td>1/4&quot; Male pipe to 1/4&quot; Barbed Fitting</td>
<td>1/4&quot; Male to 1/4&quot; Barb</td>
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<td>10 MM Oetiker Clamp for Bellow</td>
<td>10 MM</td>
<td>10100016</td>
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<tr>
<td>Bellow for Housing</td>
<td>1/4&quot; Dia x</td>
<td>IHI-LF-SS Bellows</td>
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<td>#10 O-ring to #12 JIC Coupler</td>
<td>#10 O-ring to #12 JIC</td>
<td>12-10-F5OX-S</td>
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<tr>
<td>#12 O-ring to #12 JIC Coupler</td>
<td>#12 O-ring to #12 JIC</td>
<td>12-F5OX-S</td>
<td>2</td>
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<tr>
<td>Deck for 60&quot; Brush Mower</td>
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<td>5/16&quot; Shackle for Safety Chain</td>
<td>5/16&quot;</td>
<td>BC Shackle</td>
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<td>Safety Chain for Brush Mower</td>
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<td>BC Safety Chain</td>
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<tr>
<td>3/8&quot; 3 Point Prog Long Pilot Weld Nut</td>
<td>3/8-16&quot;</td>
<td>37CNW30P/SHP</td>
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<tr>
<td>Brush Mower Machine Hose Protective Sleeve</td>
<td>48&quot; Long</td>
<td>LFG-36</td>
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</table>
MANUFACTURER’S LIMITED WARRANTY

Skid Pro warrants mower at the time of delivery to the original purchaser, to be free from defects in material and workmanship when properly set up and operated in accordance with the recommendations set forth by Skid Pro.

Skid Pro’s liability for any defect with respect to accepted goods shall be limited to repairing the goods at a designated location or at an authorized dealer location, or replacing them, as Skid Pro shall elect. The above shall be in accordance with Skid Pro warranty adjustment policies. Skid Pro’s obligation shall terminate twelve (12) months after the delivery of the goods to original purchaser.

This warranty shall not apply to any machine or attachment which shall have been repaired or altered outside the Skid Pro factory or authorized dealership or in any way so as in Skid Pro’s judgment, to affect its stability or reliability, nor which has been subject to misuse, negligence or accident beyond the Company recommended machine rated capacity.

WARRANTY CLAIM

To submit a warranty claim, contact Skid Pro for a return authorization number. The failed part may then be returned. Tampering with the failed part may void the warranty. This warranty does not include freight or delivery charges incurred when returning machinery for servicing. Mileage, service calls, and pickup/delivery charges are the customers’ responsibility.

EXCLUSIONS OF WARRANTY

Except as otherwise expressly stated herein, Skid Pro makes no representation or warranty of any kind, expressed or implied, and makes no warranty of merchantability in respect to its machinery and/or attachments as fit for any particular purpose. Skid Pro shall not be liable for incidental or consequential damages for any breach of warranty, including but not limited to inconvenience, rental of replacement equipment, loss of profits or other commercial loss. Upon purchase, the buyer assumes all liability for all personal injury and property resulting from the handling, possession, or use of the goods by the buyer.

No agent, employee, or representative of Skid Pro has any authority to bind said company to any affirmation, representation, or warranty concerning its machinery and/or attachments except as specifically set forth herein.